

~~SAA09PPM134-001~~

B/L: 72.80
SYS: MLP SRB HYD
SERVICE

NOV 20 1995

Critical Item: Filter (3 ea)

Find Number: A101280

Criticality Category: 1

Redundancy Screen: A- NA B- NA C- NA

SAA No: 09PPM134-001

System/Area: MLP SRB Hydrazine
Service/LOA

NASA
Part No: 22A01605

PMN/ 577-0150/
Name: Cart Assembly

Mfg/ Wintec
Part No: 15241-713-1

Drawing/ 79K15500/1
Sheet No: 79K40090/1

Function: Provide final filtration to ensure ICD specified cleanliness level of gaseous nitrogen before entering the APU flush and purge line.

Critical Failure Mode/FM No: Pass contaminants/09PPM134-001.004

Failure Causes: Structural failure of filter element.

Failure Effect: Possible contamination of the SRB APU system and possibly damaging the APU resulting in loss of life and/or vehicle. This failure is not detectable.

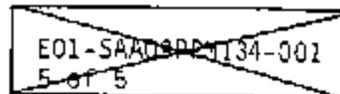
Acceptance Rationale

Design:

- o This component was designed in accordance with NASA (MSFC) specification 22A01605.
- o This filter is used within the design specification.

	<u>Specification</u>	<u>Operating</u>
Operating pressure (PSIG)	0-3000	150 (Nominal)
Flow rate (SCFM)	90	12
Operating temperature (°F)	35° to 250°	Ambient
Element Collapse Pressure (PSID)	1200	---

- o This filter rating is 18 micron (absolute).
- o The system has an 18 micron upstream filter.
- o This filter element is constructed of type 304L stainless steel woven wire mesh, the filter jacket is type 304 stainless steel.



B/L: 72.80
SYS: MLP SR8 HYD
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Filter A101280 (Continued)

Design: (Cont)

- o This filter is a final filter in the GN2 input line which is used to flush and purge the APU system. The filter as installed sees only fluid that is within the system that has been filtered through an upstream 18 micron filter.

Test:

- o Qualification and acceptance testing was in accordance with the requirements of NASA (MSFC) component specification 22A01605. Acceptance testing included the following:
 - Proof
 - Leak
 - Filtration
- o OMRS File VI requires recertification or replacement on an annual basis or when contamination is suspected.
- o Sampling requirements are performed in accordance with OMI-B2038.

Inspection:

Manufacture specific inspection points were:

1. Filter tested for zero leakage, testing agent was GN2.
2. Filter assembly tested by bubble point method of SAE ARP 901, to determine pore size.

Failure History:

- o The PRACA data base was queried and no failure data was retrieved against this component.
- o The GIDEP failure data interchange system has been researched and no failures of this component were found.

Operational Use:

- o Corrective Action: None
- o Time Frame: N/A