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PRINT DATE: 10.12.96

FAILURE MODES EFFECTS ANALYSIS (FMEA) - NON-CIL HARDWARE
NUMBER: M5-6SS-B015-X

SUBSYSTEM NAME: E - DOCKING SYSTEM

REVISION: 0 APR. 1996

	PART NAME VENDOR NAME	PART NUMBER VENDOR NUMBER
LRU	: ENERGIA POWER PANEL RSC-E	MC621-0067-0009 SLIYU.468312.001
SRU	: PUSH BUTTON SWITCH	PKZ-4 (AGO.360.212.TU)

PART DATA

EXTENDED DESCRIPTION OF PART UNDER ANALYSIS:
PUSH-BUTTON SWITCHES (TWO DOUBLE POLE SWITCHES UNDER A SINGLE COVER
CAP.) TWO POLE. MOMENTARY - APDS 'ACTIVE HOOKS FIRING' COMMAND.

REFERENCE DESIGNATORS: 36V73ABA3SB6-B1
36V73ABA3SB6-B2

QUANTITY OF LIKE ITEMS: 2
(TWO)

FUNCTION:
PROVIDE THE 'ACTIVE HOOKS FIRING' COMMAND STIMULI TO CLOSE THE
APPROPRIATE RELAY COILS IN THE PYROTECHNIC FIRE CONTROL UNIT (PFCU.)

FAILURE MODES EFFECTS ANALYSIS (FMEA) - NON-CIL FAILURE MODE
NUMBER: M5-6SS-B015- D1

REVISION# 0 DEC, 1996

SUBSYSTEM NAME: E - DOCKING SYSTEM
LRU: MC621-0087-0009
ITEM NAME: PUSH BUTTON SWITCH

CRITICALITY OF THIS
FAILURE MODE: 1R3

FAILURE MODE:
FAILS OPEN (MULTIPLE CONTACTS WITHIN ONE SWITCH)

MISSION PHASE:
OO ON-ORBIT

VEHICLE/PAYLOAD/KIT EFFECTIVITY: 103 DISCOVERY
104 ATLANTIS
105 ENDEAVOUR

CAUSE:
A) PIECE PART FAILURE, B) CONTAMINATION, C) VIBRATION, D) MECHANICAL SHOCK, E) PROCESSING ANOMALY, F) THERMAL STRESS

CRITICALITY 1/1 DURING INTACT ABORT ONLY? NO

CRITICALITY 1R2 DURING INTACT ABORT ONLY (AVIONICS ONLY)? NO

REDUNDANCY SCREEN A) PASS.
B) N/A
C) PASS

PASS/FAIL RATIONALE:

A)

B)
PYROTECHNIC SEPARATION SYSTEM IS CONSIDERED STAND-BY

C)

METHOD OF FAULT DETECTION:
NONE.

MASTER MEAS. LIST NUMBERS: NONE

CORRECTING ACTION:
AFTER THIRD FAILURE, CREW WOULD PERFORM EVA TO REMOVE 96 BOLTS FROM THE DOCKING BASE TO SEPARATE THE ORBITER FROM ISS.

- FAILURE EFFECTS -

(A) SUBSYSTEM:
PARTIAL LOSS OF SWITCH CONTROL CAPABILITY FOR THE PFCU "ACTIVE HOOKS FIRING" COMMAND.

**FAILURE MODES EFFECTS ANALYSIS (FMEA) - NON-CIL FAILURE MODE
NUMBER: M5-6SS-8015-01**

(B) INTERFACING SUBSYSTEM(S):
LOSS OF COMMAND REDUNDANCY.

(C) MISSION:
NO EFFECT.

(D) CREW, VEHICLE, AND ELEMENT(S):
FIRST FAILURE - NO EFFECT.

(E) FUNCTIONAL CRITICALITY EFFECTS:
SHUTTLE MECHANISM CONTROL: POSSIBLE LOSS OF CREW OR VEHICLE AFTER THREE FAILURES.
1) ONE OF TWO ASSOCIATED SWITCHES FAILS OPEN. NO EFFECT. DEGRADED COMMAND IMPLEMENTATION REDUNDANCY. 2) ASSOCIATED SWITCH FAILS OPEN. LOSS OF CAPABILITY TO IMPLEMENT THE "ACTIVE HOOKS FIRING" COMMAND. LOSS OF PYROTECHNIC SEPARATION CAPABILITY FOR THE ACTIVE HOOKS. 3) ONE OF TWELVE HOOKS FAILS TO OPEN (REF. M8-1SS-BM001-04.). LOSS OF CAPABILITY TO IMPLEMENT NOMINAL SEPARATION.

DESIGN CRITICALITY (PRIOR TO OPERATIONAL DOWNGRADE, DESCRIBED IN F):

(F) RATIONALE FOR CRITICALITY CATEGORY DOWNGRADE:
ALTHOUGH THE CRITICALITY REMAINS UNCHANGED AFTER WORKAROUNDS CONSIDERATION (ALLOWED PER CR S050107W), THEY ARE PROVIDING ADDITIONAL FAULT TOLERANCE TO THE SYSTEM.

AFTER THE THIRD FAILURE, THE CREW WOULD PERFORM EVA TO REMOVE 96 BOLTS TO CIRCUMVENT THE WORST CASE "DESIGN CRITICALITY" EFFECT. IF UNABLE TO PERFORM EVA (FOURTH FAILURE), POSSIBLE LOSS OF CREW/VEHICLE DUE TO LOSS OF ALL UNDOCKING CAPABILITY.

- TIME FRAME -

TIME FROM FAILURE TO CRITICAL EFFECT: DAYS

TIME FROM FAILURE OCCURRENCE TO DETECTION: HOURS

TIME FROM DETECTION TO COMPLETED CORRECTIVE ACTION: MINUTES

TIME REQUIRED TO IMPLEMENT CORRECTIVE ACTION LESS THAN TIME TO EFFECT?
YES

RATIONALE FOR TIME TO CORRECTING ACTION VS TIME TO EFFECT:
CREW WOULD HAVE SUFFICIENT TIME TO PERFORM EVA.

FAILURE MODES EFFECTS ANALYSIS (FMEA) - NON-CIL FAILURE MODE
NUMBER: M5-6SS-B015-01

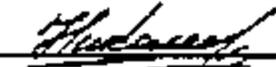
HAZARDS REPORT NUMBER(S) : ORSI 401A

HAZARD DESCRIPTION:
INABILITY TO SEPARATE ORBITER AND ISS.

- APPROVALS -

PRODUCT ASSURANCE ENGR
DESIGN ENGINEER

: M. NIKOLAYEVA
: S. BERKUT

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