

CRITICAL ITEMS LIST

PROJECT: SRMS
ASS'Y NOMENCLATURE: BACK-UP

SYSTEM: BACK-UP
ASS'Y P/N:

SHEET: 1

FMEA REF.	REV.	NAME, QTY, & DRAWING REF. DESIGNATION	FAILURE MODE AND CAUSE	FAILURE EFFECT ON END ITEM	HOW / FUNC. 1/1 CRITICALITY RATIONALE FOR ACCEPTANCE
4420	0	PAYLOAD BACKUP RELEASE SWITCH QTY-1 P/N PS87836	<p>MODE: RELEASE SIGNAL GENERATED.</p> <p>CAUSE(S): (1) S/C CONTACT, OR CONTAMINATION.</p>	<p>PAYLOAD WILL BE RELEASED WHEN BACKUP MODE SELECTED.</p> <p>WORST CASE -----</p> <p>UNCOMMANDED RELEASE. UNANNUNCIATED. CREW ACTION REQUIRED.</p> <p>REDUNDANT PATHS REMAINING -----</p> <p>N/A</p>	<p>DESIGN FEATURES -----</p> <p>TOGGLE SWITCHES USED ON THE D&C PANEL ARE HERMETICALLY SEALED, AND OF A MATURE AND PROVEN DESIGN. THESE SWITCHES ARE IN COMMON USE ON THE ORBITER VEHICLE.</p> <p>THE SWITCHES ARE CONTROLLED BY ROCKWELL INTERNATIONAL SPECIFICATION MC 452-0102 AND HAVE BEEN QUALIFIED TO THE REQUIREMENTS OF THIS SPECIFICATION.</p> <p>ELECTRICAL CONNECTIONS TO THE SWITCH ARE ACHIEVED BY MEANS OF SOLDERABLE TERMINALS.</p> <p>WIRING TO SWITCH TERMINALS UTILIZES NICKEL PLATED CONDUCTORS WITH A POLYAMID INSULATION. SOLDERING OF THE NICKEL PLATED WIRE TO THE SWITCH TERMINALS IS CONTROLLED BY CAE PROCESS SPECIFICATION PD 91059.</p> <p>THE WIRING HARNESS IS DESIGNED TO BE CAPABLE OF SEPARATE TESTING (FOR INSULATION RESISTANCE, DIELECTRIC STRENGTH, AND CONTINUITY).</p> <p>MOUNTING OF THE SWITCH TO THE D&C PANEL IS BY MEANS OF A 15/32 NUT WHICH ENGAGES A THREADED BUSHING ON THE SWITCH. A KEYED WASHER PROVIDES ROTATION RESTRAINT. AFTER INSTALLATION AND TORQUING, THE NUT IS STAKED TO THE PANEL BY A BLOB OF EPOXY ADHESIVE. A STAINLESS STEEL GUARD PROTECTS THE SWITCH LEVER AGAINST DAMAGE OR INADVERTENT OPERATION.</p> <p>ANALYSIS OF THE BASIC PANEL STRUCTURE HAS DEMONSTRATED THAT THERE ARE NO RESONANCES IN THE RELEVANT VIBRATION FREQUENCY SPECTRUM. THIS ANALYSIS HAS BEEN VERIFIED BY VIBRATION TESTING OF THE D&C PANEL ASSEMBLY.</p> <p>APPLICATION ANALYSIS HAS CONFIRMED THAT ADEQUATE ELECTRICAL STRESS MARGINS ARE ACHIEVED.</p> <p>AT THE PART LEVEL, QUALIFICATION/CERTIFICATION TESTING IS DEFINED BY ROCKWELL INTERNATIONAL SPECIFICATION MC452-0102. THIS TEST REQUIREMENT INCLUDES: INSULATION RESISTANCE, DIELECTRIC STRENGTH, CONTACT RESISTANCE, RANDOM VIBRATION (48 MINUTES PER AXIS), LEAKAGE AT ONE ATMOSPHERE DIFFERENTIAL PRESSURE, TOGGLE STRENGTH. FOR SWITCH OPERATIONAL CYCLES REFER TO TABLE 13.</p> <p>ALL UNITS ARE SUBJECTED TO ACCEPTANCE TESTS WHICH INCLUDE PRE-ACCEPTANCE RUN-IN, DIELECTRIC STRENGTH, INSTALLATION RESISTANCE, CONTACT RESISTANCE, ACCEPTANCE VIBRATION, SEAL TEST, VISUAL EXAMINATION, AND RADIOGRAPHIC INSPECTION.</p>

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SHEET: 2

P/N & REF.	REV.	NAME, QTY, & DRAWING REF. DESIGNATION	FAILURE MODE AND CAUSE	FAILURE EFFECT ON END ITEM	HOW / FUNC. 1/1 CRITICALITY RATIONALE FOR ACCEPTANCE
4420	0	PAYLOAD BACKUP RELEASE SWITCH QTY-1 P/N PS87836	<p>MODE: RELEASE SIGNAL GENERATED.</p> <p>CAUSE(S): (1) S/C CONTACT, OR CONTAMINATION.</p>	<p>PAYLOAD WILL BE RELEASED WHEN BACKUP MODE SELECTED.</p> <p>WORST CASE UNCOMMANDED RELEASE. UNANNUNCIATED. CREW ACTION REQUIRED.</p> <p>REDUNDANT PATHS REMAINING</p> <p>N/A</p>	<p>ACCEPTANCE TESTS</p> <p>THE HARDWARE ITEM IS SUBJECTED TO THE FOLLOWING ACCEPTANCE ENVIRONMENTAL TESTS AS PART OF THE D&C PANEL ASSEMBLY.</p> <p>0 VIBRATION: LEVEL AND DURATION - REFERENCE TABLE 1</p> <p>0 THERMAL: +110 DEGREES F TO PLUS 10 DEGREES F (2 CYCLES - 9.5 HRS/CYCLE.)</p> <p>THE D&C PANEL ASSEMBLY IS FURTHER TESTED AS PART OF THE RMS SYSTEM TESTS (TP518 RMS STRONGBACK TEST AND TP552 FLAT FLOOR TEST) WHICH VERIFIES THE ABSENCE OF THE FAILURE MODE.</p> <p>QUALIFICATION TESTS</p> <p>THE SWITCH ITEM HAS BEEN QUALIFIED FOR ORBITER USE. THE D&C PANEL ASSEMBLY HAS BEEN SUBJECTED TO THE FOLLOWING QUALIFICATION TEST ENVIRONMENTS.</p> <p>0 VIBRATION: LEVEL AND DURATION - REFERENCE TABLE 1</p> <p>0 SHOCK: 20G/11 MS - 3 AXES (6 DIRECTIONS)</p> <p>0 THERMAL: 130 DEGREES F TO -23 DEGREES F (12 HRS PER CYCLE) (6 CYCLES)</p> <p>0 HUMIDITY: 95% (120 DEGREES F TO 82 DEGREES F CYCLE IN 16 HRS) 10 CYCLES TOTAL.</p> <p>0 ENC: MIL-STD-461 AS MODIFIED BY SL-E-0002 (TEST CE01, CE02, CE03, CS01 (DC/AC), CE03, CS01 (DC/AC), CS02, CS06, RE02 (B/W), RS02, RS03, RS04)</p> <p>FLIGHT CHECKOUT</p> <p>PORS OPS CHECKLIST (ALL VEHICLES) JSC 16987</p>

PREPARED BY: MFWG

SUPERCEDING DATE: 11 SEP 86

APPROVED BY:

DATE:

CRITICAL ITEMS LIST

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SYSTEM: BACK-UP
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SHEET: 3

FMEA REF.	REV.	NAME QTY & DRAWING REF. DESIGNATION	FAILURE MODE AND CAUSE	FAILURE EFFECT ON END ITEM	HOW / FUNC. 1/1 CRITICALITY	RATIONALE FOR ACCEPTANCE
4420	0	PAYLOAD BACKUP RELEASE SWITCH QTY-1 P/N PS87836	<p>MODE: RELEASE SIGNAL GENERATED.</p> <p>CAUSE(S): (1) S/C CONTACT, OR CONTAMINATION.</p>	<p>PAYLOAD WILL BE RELEASED WHEN BACKUP MODE SELECTED.</p> <p>WORST CASE -----</p> <p>UNCOMMANDED RELEASE. UNANNUNCIATED. CREW ACTION REQUIRED.</p> <p>REDUNDANT PATHS REMAINING -----</p> <p>N/A</p>	QA/INSPECTIONS	<p>HERMETICALLY SEALED TOGGLE SWITCHES ARE PROCURED TO ROCKWELL SPECIFICATION MC452-0102. AS REQUIRED BY CAE SPEC. PS-87836. CAE PART NO. PS87836: QUALIFICATION AND ACCEPTANCE TESTING OF SWITCHES IS PERFORMED TO R.I. SPEC. MC 452-0102.</p> <p>RECEIVING INSPECTION VERIFIES THAT SWITCHES RECEIVED ARE AS IDENTIFIED IN THE PROCUREMENT DOCUMENTS, THAT NO PHYSICAL DAMAGE HAS OCCURRED TO SWITCHES DURING SHIPMENT, THAT THE RECEIVING DOCUMENTS PROVIDE ADEQUATE TRACEABILITY INFORMATION AND ACCEPTANCE TEST DATA IDENTIFIES ACCEPTABLE PARTS.</p> <p>PARTS ARE INSPECTED THROUGHOUT MANUFACTURE AND ASSEMBLY AS APPROPRIATE TO THE MANUFACTURING STAGE COMPLETED. THESE INSPECTIONS INCLUDE,</p> <p>COMPONENT MOUNTING TO FRONT PANEL INSPECTION, SOLDERING OF WIRES TO SWITCH CONTACTS, WIRE ROUTING, STRESS RELIEF OF WIRES ETC., OPERATORS AND INSPECTORS ARE TRAINED AND CERTIFIED TO NASA MHB 5300.4(3A) STANDARD, AS MODIFIED BY JSC08800A.</p> <p>PRE-TEST INSPECTION OF D&C PANEL ASSY INCLUDES AN AUDIT OF LOWER TIER INSPECTION COMPLETION, AS BUILD CONFIGURATION VERIFICATION TO AS DESIGN ETC. (SPAR/GOVERNMENT REP. - MANDATORY INSPECTION POINT)</p> <p>A TEST READINESS REVIEW (TRR) WHICH INCLUDES VERIFICATION OF TEST PERSONNEL, TEST DOCUMENTS, TEST EQUIPMENT CALIBRATION/ VALIDATION STATUS AND HARDWARE CONFIGURATION IS CONVENED BY QUALITY ASSURANCE IN CONJUNCTION WITH ENGINEERING, RELIABILITY, CONFIGURATION CONTROL, SUPPLIER AS APPLICABLE, AND THE GOVERNMENT REPRESENTATIVE, PRIOR TO THE START OF ANY FORMAL TESTING (ACCEPTANCE OR QUALIFICATION).</p> <p>ACCEPTANCE TESTING (ATP) INCLUDES AMBIENT PERFORMANCE, THERMAL AND VIBRATION TESTING, (SPAR/GOVERNMENT REP. - MANDATORY INSPECTION POINT).</p> <p>INTEGRATION OF D&C PANEL, RHC, TNC AND MCIU, INSPECTIONS ARE PERFORMED AT EACH STAGE OF INTEGRATION, WHICH INCLUDES GROUNDING CHECKS, INTER CONNECT CABLE VERIFICATION, CONNECTOR INSPECTION FOR BENT OR PUSHBACK CONTACTS ETC.</p> <p>SUB-SYSTEM PERFORMANCE TESTING (ATP), INCLUDES AN AMBIENT PERFORMANCE TEST. (MANDATORY INSPECTION POINT).</p> <p>SRMS SYSTEMS INTEGRATION, THE INTEGRATION OF MECHANICAL ARM SUBASSEMBLIES AND THE FLIGHT CABIN EQUIPMENT TO FORM THE SRMS. INSPECTIONS ARE PERFORMED AT EACH PHASE OF INTEGRATION WHICH INCLUDES GROUNDING CHECKS, THRU WIRING CHECKS, WIRING ROUTING, INTERFACE CONNECTORS FOR BENT OR PUSH BACK CONTACTS ETC.</p> <p>SRMS SYSTEMS TESTING - STRONGBACK AND FLAT FLOOR AMBIENT PERFORMANCE TEST. (SPAR/GOVERNMENT REP. - MANDATORY INSPECTION POINT)</p>

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4420	0	PAYLOAD BACKUP RELEASE SWITCH QTY-1 P/N PS87836	MODE: RELEASE SIGNAL GENERATED. CAUSE(S): (1) S/C CONTACT, OR CONTAMINATION.	PAYLOAD WILL BE RELEASED WHEN BACKUP MODE SELECTED. WORST CASE ----- UNCOMMANDED RELEASE. UNANNUNCIATED. CREW ACTION REQUIRED. REDUNDANT PATHS REMAINING ----- N/A	FAILURE HISTORY -----	NO EEE PARTS FAILURES HAVE OCCURRED SUBSEQUENT TO ASSEMBLY OF PARTS.

PREPARED BY: MFWG

SUPERCEDING DATE: 11 SEP 86

APPROVED BY:

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SHEET: 5

FMEA REF.	REV.	NAME, QTY, & DRAWING REF. DESIGNATION	FAILURE MODE AND CAUSE	FAILURE EFFECT ON END ITEM	HOWR / FUNC. I/I CRITICALITY	RATIONALE FOR ACCEPTANCE
4420	1	PAYLOAD BACKUP RELEASE SWITCH QTY-1 P/N PSB7836	MODE: RELEASE SIGNAL GENERATED. CAUSE(S): (1) S/C CONTACT OR CONTAMINATION.	PAYLOAD WILL BE RELEASED WHEN BACKUP MODE SELECTED. WORST CASE UNCOMMANDED RELEASE. UNANNUNCIATED. CREW ACTION REQUIRED. REDUNDANT PATHS REMAINING N/A		<p>OPERATIONAL EFFECTS</p> <p>IN BACKUP PAYLOAD WILL BE RELEASED WITH NO OPERATOR COMMAND. IF THIS OCCURS WHILE THE ARM IS BEING DRIVEN, THE PAYLOAD WILL TAKE AN UNEXPECTED TRAJECTORY.</p> <p>CREW ACTION</p> <p>MANEUVER ARM AND ORBITER AWAY FROM PAYLOAD.</p> <p>CREW TRAINING</p> <p>THE CREW TRAINING MUST PREPARE THEM TO BE ABLE TO MANEUVER THE ORBITER AWAY FROM A FREE FLYING PAYLOAD AT ANY TIME DURING ARM OPERATIONS.</p> <p>MISSION CONSTRAINT</p> <p>THE OPERATOR MUST BE ABLE TO DETECT THAT THE ARM/PAYLOAD IS RESPONDING PROPERLY TO COMMANDS VIA WINDOW AND/OR CCTV VIEWS DURING ALL ARM OPERATIONS. OPERATE AT LESS THAN VERNIER RATES IN BACKUP BY CYCLING SWITCH, WHEN WITHIN 10 FT OF ORBITER.</p> <p>SCREEN FAILURES</p> <p>B: N/A (STANDBY REDUNDANT)</p> <p>ONRSD OFFLINE</p> <p>SET BACKUP PAYLOAD RELEASE SWITCH TO 'OFF'. SELECT BACKUP POWER. VERIFY BACKUP RELEASE HARDWIRED VOLTAGE AT O&C PANEL OUTPUT.</p> <p>ONRSD ONLINE INSTALLTION</p> <p>SELECT BACKUP POWER SET BACKUP PAYLOAD RELEASE SWITCH TO 'OFF' VERIFY BACKUP RELEASE HARDWIRED VOLTAGE AT LONGEROM INTERFACE.</p> <p>ONRSD ONLINE TURNAROUND</p> <p>WITH GRAPPLE FIXTURE CAPTURED AND RIGIDIZED SET BACKUP PAYLOAD RELEASE SWITCH TO 'OFF' VERIFY SNARES REMAIN CLOSED.</p>

PREPARED BY: RFWG

SUPERCEDING DATE: 06 OCT 87

APPROVED BY:

RMS/BACK-UP 10