

SHUTTLE CRITICAL ITEMS LIST - ORBITER

SUBSYSTEM : EPD&C - MAIN PROP. FMEA NO 05-6J -2004 -2 REV:04/25/88

ASSEMBLY : AFT LCA-1, 3 CRIT. FUNC: 1R  
 P/N RI : MC477-0263-0002 CRIT. HDW: 3  
 P/N VENDOR: VEHICLE 102 103 104  
 QUANTITY : 4 EFFECTIVITY: X X X  
 : FOUR PHASE(S): PL X LO X OO DO LS  
 :

REDUNDANCY SCREEN: A-PASS B-FAIL C-PASS  
 PREPARED BY: APPROVED BY: APPROVED BY (NASA);  
 DES *J. Brown* J BROWN DES *A. Brown* EPDC SSM *[Signature]*  
 REL F DEFENSOR *[Signature]* REL *Michael C. Chen 5-6-88* MPS SSM *[Signature]*  
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ITEM:  
 CONTROLLER, HYBRID DRIVER (HDC), TYPE III, LH2 RTLS INBOARD/OUTBOARD DUMP VALVES OPEN SOLENOID (LV72/LV73).

FUNCTION:  
 CONDUCTS POWER TO OPEN SOLENOID IN EACH REDUNDANT CIRCUIT FOR LH2 RTLS DUMP VALVE. HDC IS IN SERIES WITH A DIODE AND A RPC IN EACH CIRCUIT.  
 54V76A121AR J3(63), J3(64). 56V76A123AR J3(63), J3(64).

FAILURE MODE:  
 INADVERTENT OUTPUT, FAILS "ON", FAILS TO TURN "OFF".

CAUSE(S):  
 PIECE PART FAILURE, CONTAMINATION, VIBRATION, MECHANICAL SHOCK, PROCESSING ANOMALY, THERMAL STRESS.

EFFECT(S) ON:  
 (A) SUBSYSTEM (B) INTERFACES (C) MISSION (D) CREW/VEHICLE (E) FUNCTIONAL CRITICALITY  
 (A) DEGRADATION OF REDUNDANCY AGAINST INADVERTENT POWER TO LH2 RTLS DUMP VALVE OPEN SOLENOID.  
 (B,C,D) NO EFFECT - FIRST FAILURE.

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(E) 1R/3, 2 SUCCESS PATHS AFTER FIRST FAILURE.

TIME FRAME - PRELAUNCH AND ASCENT.

1) HDC FAILS "ON".

2) SERIES RPC FAILS "ON" CAUSING INADVERTENT ACTUATION OF OPEN SOLENOID. ONE OF THE TWO SERIES DUMP VALVES (PV17/18) INADVERTENTLY OPENS.

3) SERIES LH2 RTLS DUMP VALVE FAILED OPEN.

FAILURE RESULTS IN LH2 LEAKAGE OVERBOARD, CAUSING FIRE/EXPLOSION HAZARD. POSSIBLE LOSS OF HELIUM SUPPLY DURING MANIFOLD REPRESSURIZATION RESULTING IN LOSS OF AFT COMPARTMENT PURGE (RTLS/TAL ABORT CRITICAL). POSSIBLE LOSS OF CREW/VEHICLE.

A MAXIMUM OF 1800 LBS OF LH2 COULD BE LOST BETWEEN LIFTOFF AND MECO. THIS WOULD NOT AFFECT ENGINE INLET CONDITIONS, BUT WOULD CAUSE A LOW LEVEL CUTOFF (MAY CAUSE ATO OR AOA).

FAILS B SCREEN DUE TO SERIES CIRCUIT CONFIGURATION.

DISPOSITION & RATIONALE:

(A)DESIGN (B)TEST (C)INSPECTION (D)FAILURE HISTORY (E)OPERATIONAL USE

(A-D) FOR DISPOSITION AND RATIONALE

REFER TO APPENDIX B, ITEM NO. 1 - HYBRID DRIVER CONTROLLER.

(B) GROUND TURNAROUND TEST

COMPLETE ELECTRICAL VERIFICATION V41ABO.180B, V41ABO.190B EVERY FLIGHT.

(E) OPERATIONAL USE

NO CREW ACTION CAN BE TAKEN.