

**FAILURE MODES EFFECTS ANALYSIS (FMEA) - NON-CIL HARDWARE
NUMBER:M5-6SS-0608B -X**

SUBSYSTEM NAME: ISS DOCKING SYSTEM

REVISION: 0 02/27/98

PART DATA

	PART NAME VENDOR NAME	PART NUMBER VENDOR NUMBER
LRU	:AW82D PANEL	VO75-730153
SRU	:TOGGLE SWITCH	ME452-0102-7105
SRU	:TOGGLE SWITCH	ME452-0102-7605

EXTENDED DESCRIPTION OF PART UNDER ANALYSIS:

TOGGLE SWITCH, 1 POLE, 2 POSITION, MOMENTARY ON - EMU 1 AND 2 WASTE WATER VALVE CONTROL CIRCUIT

REFERENCE DESIGNATORS: 84V73A139S2
84V73A139S4

QUANTITY OF LIKE ITEMS: 2
(TWO)

FUNCTION:

TO OPEN OR CLOSE THE EXTRAVEHICULAR MOBILITY UNIT (EMU) WASTE WATER VALVES. WASTE WATER IS REMOVED FROM THE EMU'S DURING PRE-BREATHE.

REFERENCE DOCUMENTS: 1) VS70-640109, SCHEMATIC DIAGRAM - AIRLOCK ENVIRONMENTAL CONTROL SUBSYSTEM

FAILURE MODES EFFECTS ANALYSIS FMEA -- NON-CIL FAILURE MODE

NUMBER: M5-6SS-0608B-03

REVISION#: 0 02/27/98

SUBSYSTEM NAME: ISS DOCKING SYSTEM
 LRU: AW82D PANEL
 ITEM NAME: TOGGLE SWITCH

CRITICALITY OF THIS
 FAILURE MODE: 1R3

FAILURE MODE:

FAILS CLOSED IN THE "VALVE CLOSED" POSITION, CONTACT-TO-CONTACT SHORT

MISSION PHASE: OO ON-ORBIT

VEHICLE/PAYLOAD/KIT EFFECTIVITY: 103 DISCOVERY
 104 ATLANTIS
 105 ENDEAVOUR

CAUSE:

A) PIECE PART STRUCTURAL FAILURE, B) CONTAMINATION, C) VIBRATION, D)
 MECHANICAL SHOCK, E) PROCESSING ANOMALY, F) THERMAL STRESS

CRITICALITY 1/1 DURING INTACT ABORT ONLY? NO

CRITICALITY 1R2 DURING INTACT ABORT ONLY (AVIONICS ONLY)? NO

REDUNDANCY SCREEN A) PASS
 B) PASS
 C) PASS

PASS/FAIL RATIONALE:

A)

B)

C)

CORRECTING ACTION: NONE**CORRECTING ACTION DESCRIPTION:**

DESIGN FAULT TOLERANCE: WASTE WATER VALVE CIRCUIT FOR SECOND EMU SERVICE
 POINT REMAINS OPERATIONAL. BOTH EMU'S CAN STILL BE SERVICED.

**FAILURE MODES EFFECTS ANALYSIS (FMEA) - NON-CIL FAILURE MODE
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- FAILURE EFFECTS -

(A) SUBSYSTEM:

LOSS OF CAPABILITY TO OPEN AFFECTED EMU WASTE WATER VALVE.

(B) INTERFACING SUBSYSTEM(S):

FUNCTIONAL DEGRADATION. CANNOT SIMULTANEOUSLY CONNECT AND SERVICE TWO EMU'S WITH THE WASTE WATER LINES.

(C) MISSION:

FIRST FAILURE - NO EFFECT

(D) CREW, VEHICLE, AND ELEMENT(S):

FIRST FAILURE - NO EFFECT

(E) FUNCTIONAL CRITICALITY EFFECTS:

POSSIBLE LOSS OF CREW/VEHICLE AFTER THREE FAILURES:

- 1) EMU 1 WASTE WATER VALVE SWITCH FAILS CLOSED IN THE "VALVE CLOSED" POSITION. LOSS OF ABILITY TO OPEN AFFECTED WASTE WATER VALVE. ONE OPERATIONAL WASTE WATER SERVICE CONNECTION REMAINS.
- 2) EMU 2 WASTE WATER VALVE SWITCH FAILS CLOSED IN THE "VALVE CLOSED" POSITION. LOSS OF ABILITY TO REMOVE WASTE WATER FROM THE EMU'S WOULD PRECLUDE SUBSEQUENT EVA CAPABILITIES. POTENTIAL LOSS OF CONTINGENCY EVA OPERATION.
- 3) A FAILURE REQUIRING AN EVA TO PREVENT A POTENTIAL CATASTROPHIC SITUATION - INABILITY TO PERFORM A CONTINGENCY EVA TO CORRECT A CRIT 1 CONDITION COULD RESULT IN A LOSS OF CREW/VEHICLE.

DESIGN CRITICALITY (PRIOR TO DOWNGRADE, DESCRIBED IN (F)):**(F) RATIONALE FOR CRITICALITY DOWNGRADE:**

ALTHOUGH THE CRITICALITY REMAINS UNCHANGED AFTER WORKAROUNDS CONSIDERATION (ALLOWED PER CR S050107W), THEY ARE PROVIDING ADDITIONAL FAULT TOLERANCE TO THE SYSTEM.

AFTER THE THIRD FAILURE (FAILURE NECESSITATING AN EVA TO PREVENT A POTENTIAL CATASTROPHIC SITUATION) - INABILITY TO PERFORM CONTINGENCY EVA (FOURTH FAILURE) TO CORRECT A CRIT 1 CONDITION COULD RESULT IN LOSS OF CREW AND VEHICLE.

- TIME FRAME -

**FAILURE MODES EFFECTS ANALYSIS (FMEA) – NON-CIL FAILURE MODE
NUMBER: M5-6SS-0606B-03**

TIME FROM FAILURE TO CRITICAL EFFECT: DAYS

TIME FROM FAILURE OCCURRENCE TO DETECTION: MINUTES

TIME FROM DETECTION TO COMPLETED CORRECTING ACTION: MINUTES

**IS TIME REQUIRED TO IMPLEMENT CORRECTING ACTION LESS THAN TIME TO EFFECT?
YES**

**RATIONALE FOR TIME TO CORRECTING ACTION VS TIME TO EFFECT:
THE WASTE WATER VALVE CIRCUIT FOR THE SECOND EMU SERVICE POINT REMAINS
OPERATIONAL. BOTH EMU'S CAN STILL BE SERVICED.**

HAZARD REPORT NUMBER(S): NONE

**HAZARD(S) DESCRIPTION:
NONE**

- APPROVALS -

SS&PAE
DESIGN ENGINEERING

: T. K. KIMURA
: C. J. ARROYO

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C. J. Arroyo
